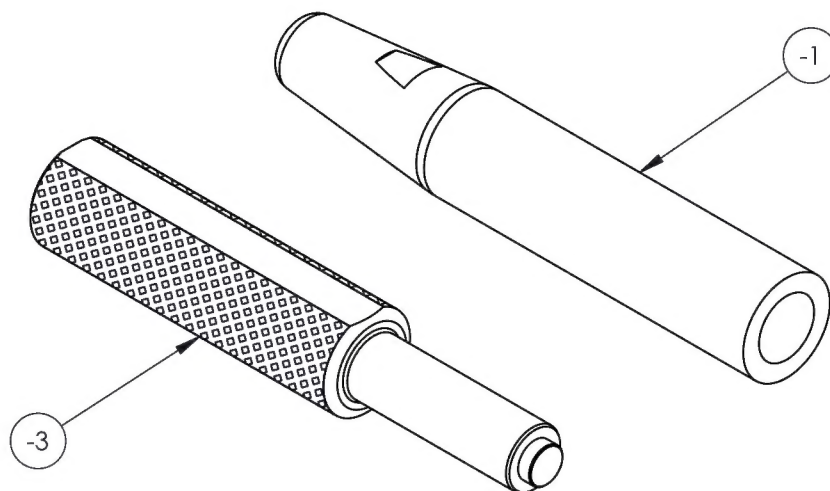


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED 2.50 REF. DIMENSION TO -1. ALSO ADDED .455 REF. DIMENSION TO -3.	9/24/2009	WP	GE
1	CH'D -3 HANDLE DIA., WAS $\phi 1.20$ IS $\phi 1.28$. -3 REF. DIM. .455 IS NOW .767.	9/28/2009	WP	GE
2	REMOVED ENGRAVING FROM -1. CH'D -3 OD. FROM $\phi 1.28$ TO $\phi 1.276$. MILLED FLAT FROM .51 TO .587 REF., AND .767 REF. TO .50 REF. ALSO CH'D -3 .032x60° TO .03 @ 30°, AND .08x60° TO .08@60°. ALSO ADDED VISIBLE KNURLING.	10/3/2009	WP	RW
2A	CH'D WAS CLEAR HARD ANODIZING IS CLEAR ANODIZING AND ADDED KNURL NOTE.	10/27/2010	WP	GE
2B	SEPERATED TOOLS FROM KIT RBW6205G00331-3G. ADDED AW139 TO USED ON MODEL.	10/17/2013	CFS	RW



ORIGINAL No. REF.
RBW3205G00331-3G \equiv 3G3205G00331
DO NOT USE, FOR REFERENCE ONLY.

FUNCTION: USED TO REMOVE AND INSTALL THE MAIN ROTOR BLADE BOLTS.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BOLT GUIDE	6061	RBW6205G03451-3G	1
			-3	1	PULLER	6061	RBW6205G08451-3G	1
		B/O	-5	1	PISTOL CASE	BLACK PLASTIC	R.S.R. SPORTS #10137	N/S

 RED BARN MACHINE	
TITLE M/R BLADE RETENTION BOLT REM/INSTL TOOL KIT	
DWG NO. RBW6205G00331-3G	REV 2B
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/32 .XX \pm .01 ANGLES \pm 5° .X \pm .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:2	DATE 10/17/2013 SHEET 1 OF 1